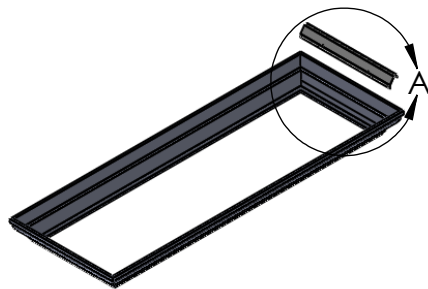
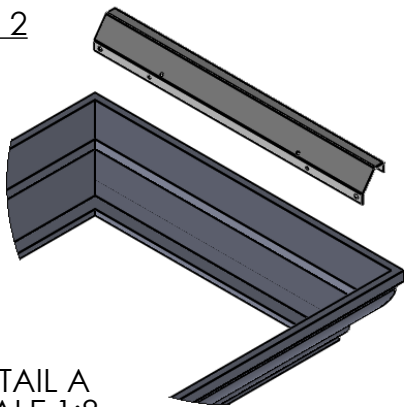


Crown 1x4, 2x4, 2x2 Assembly Instructions

ITEM NO.	PART NUMBER	DESCRIPTION	CROWN_24_F-ASSY/QTY.
1	CROWN MOLDING		1
2	CROWN_PAN		1
3	CROWN_EC		2
4	CROWN_EB_LIP		1
5	CROWN_TEMPLATE		1
6	CROWN_EB_S-ASSY		1
8	CROWN_BC		1
9	#8-32 SMS		8
10	#8x2" MS		2
11	CAGE NUT		2

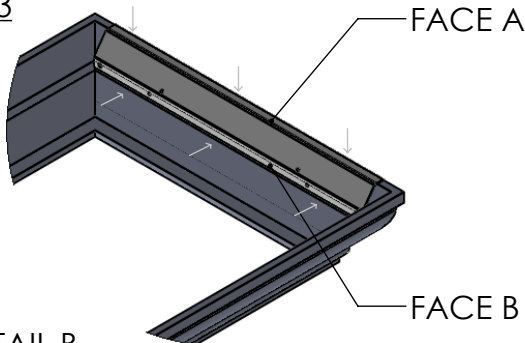


STEP 2



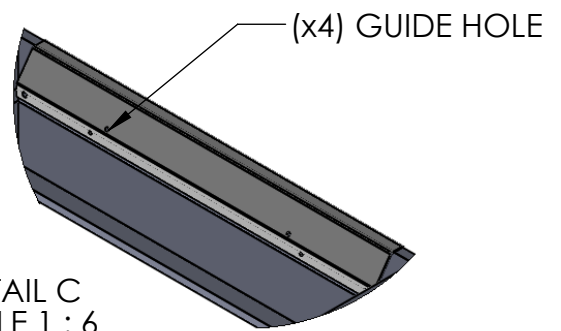
DETAIL A
SCALE 1:8

STEP 3



DETAIL B
SCALE 1:8

STEP 4



DETAIL C
SCALE 1 : 6

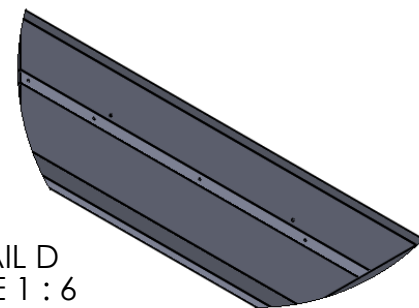
1. With a flathead screwdriver, remove the wooden planks from the inside of the crown frame.

2. Slip CROWN_TEMPLATE over the bottom edge of the crown frame.

3. Press firmly on Faces A and B of the template to secure it into place.

4. Using a .125" drill bit, drill (x4) guide holes at the locations shown in "Detail C". Stop drilling once wood shavings come out--do not drill all of the way through. This should take only about 1 second.

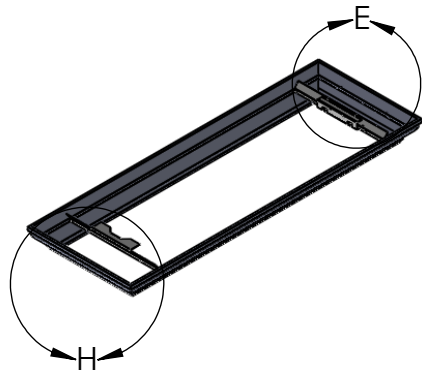
The final set of holes should look like "Detail D".



DETAIL D
SCALE 1 : 6

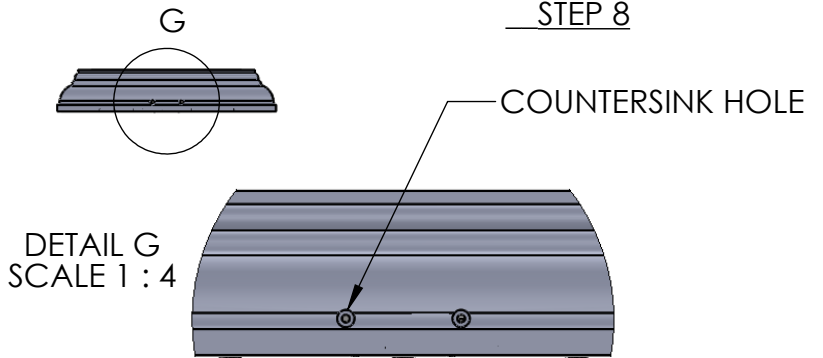


Crown 1x4, 2x4, 2x2 Assembly Instructions



STEP 5

DETAIL E
SCALE 1 : 6



DETAIL G
SCALE 1 : 4

5. See "Detail D". Align CROWN_EB_S-ASSY thru holes "A" with the holes drilled into the frame in Step 3.

6. Fasten the CROWN_EB_S-ASSY to the frame with (x4) #6 x 3/8 screws. Screw through the bottom two holes first, followed by the top two.

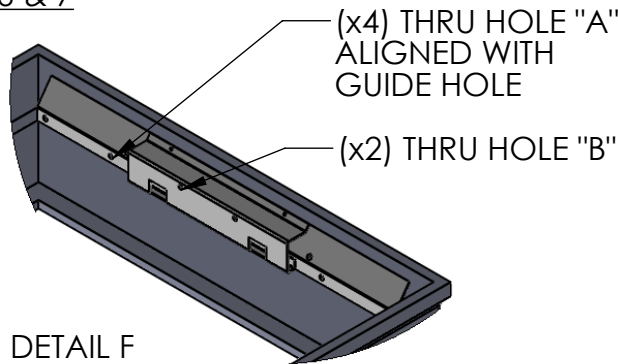
7. See "Detail E" and "Detail F". Place a .161" bit through, thru hole "B". You should be able to feel the tip get caught in an oblong hole when the bit is fully insterted. This will keep the thru hole straight.

8. See "Detail G". On the outside face of the fram, drill countersink holes .25" deep at the locations of the thru holes from Step 6.

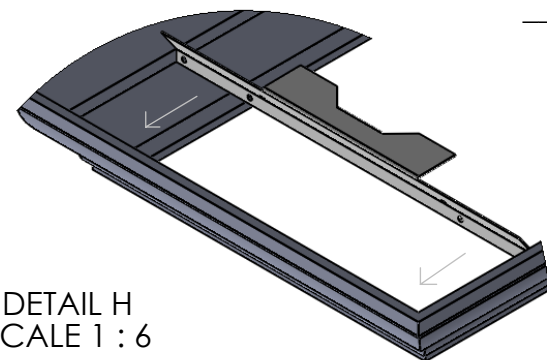
9. Mount the CROWN_EB_LIP bracket to the frame using Steps 5 & 6.

STEP 9

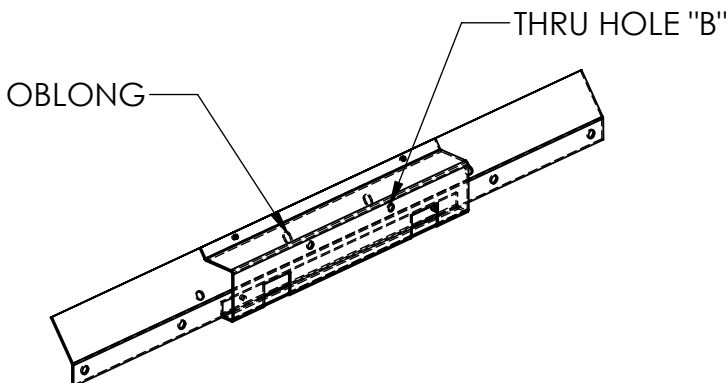
STEPS 6 & 7



DETAIL F
SCALE 1 : 6



DETAIL H
SCALE 1 : 6



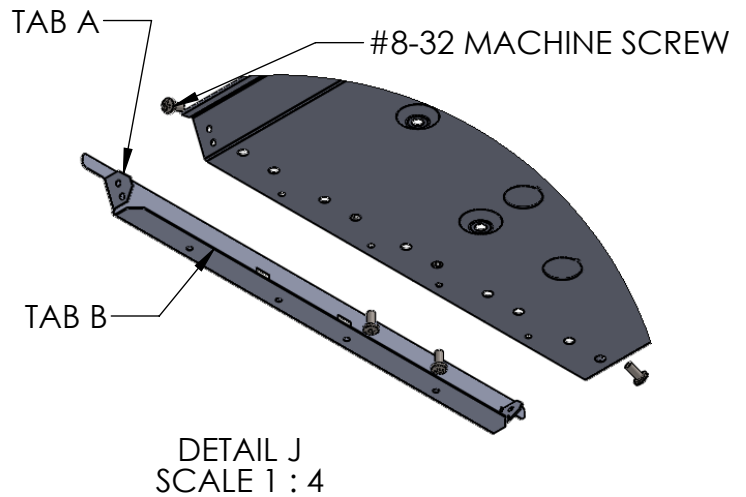
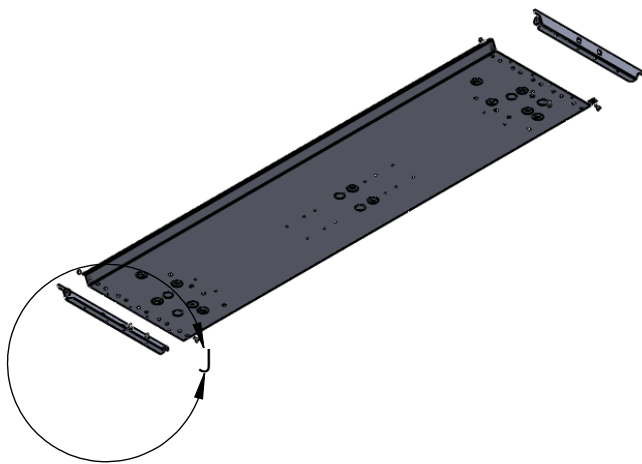
Crown 1x4, 2x4, 2x2 Assembly Instructions

10. Attach end caps to pan by sliding each "TAB A" along the inside of the pan and "TAB B" under the outside of the pan. Secure end cap to pan with (x4) #8-32 machine screws as shown in "Detail I". Screw from the OUTSIDE TOWARDS THE INSIDE of the pan.

11. Pinch and press (x2) cage nuts into (x1) end cap as shown in "Detail J".

12. Attach ballast cover by hooking under tabs provided on pan. Note: salesperson should have indicated which set of tabs to use.

STEP 10



STEPS 11 & 12

